



### I. Synthesis of ethyl ethanoate

Synthesis of ethyl ethanoate is an esterification reaction. This esterification is reversible when it takes place between a carboxylic acid and an alcohol

#### Given :

- Available chemical reactants : pure ethanoic acid, aqueous solution of éthanoïque acid, ethanol, a dehydrating agent  $P_2O_5$  : thionyl chloride  $SOCl_2$
- The yield of ester synthesis is 67% starting from equimolar initial mixtures of carboxylic acid and primary alcohol.

**N.B.** Use the condensed structural formulas to write equations of reactions.

#### 1) Synthesis of ethyl ethanoate

The synthesis of ethyl ethanoate is carried out, at  $60^\circ\text{C}$ , starting from an equimolar mixture of pure ethanoic acid and ethanol. When equilibrium is established, we determine, by titration, the number of moles of the remaining acid.

- Write the equation of synthesis reaction of ethyl ethanoate.
- Justify the utilization of pure ethanoic acid instead of aqueous ethanoic acid solution in the above synthesis.

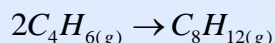
#### 2) Yield of synthesis reaction of ethyl ethanoate

0.5 mol of ethanol reacts with 2.0 mol of pure ethanoic acid. The number of moles of ethanoic acid in the mixture at equilibrium is 1.535 mol.

- Determine the yield of this reaction. Compare this yield with that of the reaction where the initial mixture of ethanoic acid and ethanol is equimolar. Interpret the difference between these two yields.
- Suggest a way that permits to make the yield of the above synthesis total :
  - By using the same reactants
  - By changing of one of the reactants, write the equations of corresponding reactions.

### II- Dimerization reaction of 1,3-butadiene

In gaseous state, 1,3- butadiene,  $C_4H_6$  gives a dimer according the slow reaction represented by the following equation:



Follow the variation of the total pressure,  $P$ , of the mixture, in a reactor maintained at constant temperature,  $T = 550\text{K}$ , The results are represented in the following table:

$t \text{ (min)}$	0	3	12	24	42	68
$P \text{ (mm) Hg}$	632	618	584	546	509	474
$[C_8H_{12}](\text{mol.L}^{-1})$						



**Given:** Constant of ideal gaz :

$$R = 0.08 \text{ L. atm. K}^{-1} \cdot \text{mol}^{-1} \quad ; \quad 1 \text{ atm} = 760 \text{ mm Hg}$$

**1) Study of the mixture involved in the reaction**

- a- Explain the global decrease of the pressure,  $P$ , as the reaction proceeds.
- b- Establish the relation between initial pressure,  $P_0$ , total pressure,  $P$ , at an instant  $t$ , and the pressure  $x$  of  $\text{C}_8\text{H}_{12}$  at the same instant  $t$ .
- c- Verify if the dimerization of  $\text{C}_4\text{H}_6$  is total at instant  $t = 68 \text{ min}$ .

**2) Kinetic study of dimerization reaction of  $\text{C}_4\text{H}_6$**

- a- Show the following relation :

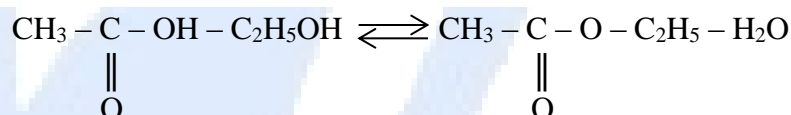
$[C_8H_{12}]_t = 3 \times 10^{-5} (P_0 - P) \text{ mol.L}^{-1}$  : where  $[C_8H_{12}]_t$  is the molar concentration of the product  $\text{C}_8\text{H}_{12}$  at instant  $t$ ,  $P$  and  $P_0$  are expressed in  $\text{mm Hg}$ .

- b- Calculate the concentration of  $\text{C}_8\text{H}_{12}$  at the different instants indicated in the above table.
- c- Plot the curve  $[C_8H_{12}] = f(t)$ . Take the following scales :  
Abscissa :  $1 \text{ cm} = 5 \text{ min}$   
Ordinate:  $1 \text{ cm} = 5 \times 10^{-4} \text{ mol. L}^{-1}$
- d- Determine the half-life of the above reaction.



**I. Synthesis of ethyl ethanoate**

1) a- The equation of the reaction between ethanoic acid and ethanol is:



b- Water contained in the aqueous solution of ethanoic acid favors hydrolysis, and our objective is to synthesize ethyl ethanoate, for this reason we prefer to use pure ethanoic acid

2) a- Yield ? Comparison with that of the equimolar mixture:

- the yield :

	alcohol	acid	ester	water
Initial state	0,5 mol	2 mol	0	0
in equilibrium	0,5 - x	2 - x	x	x

Or  $2-x = 1,535$  as a result,  $x = 2 - 1,535 = 0,465$  mol.

$$\text{Yield} = \frac{0,465}{0,5} = 0,93 \text{ or } 93\%$$

- Comparison : Equimolar reactional mixture : yield is 67%

If the reaction is complete:  $R_{\text{ethanol}} = \frac{0,5}{1} = 0,5$  and  $R_{\text{acid}} = \frac{2}{1} = 2$

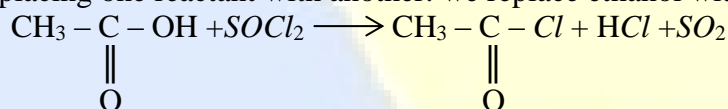
Ethanol is the limiting reactant.

The acid is in excess: the excess of acid favors

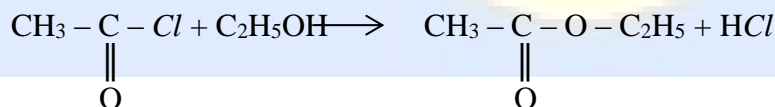
The esterification: for this reason, the yield of the reaction increases.

b- Means to have a yield =100%

- Same reactants: we add a powerful dehydrating agent such as phosphoric anhydride  $\text{P}_2\text{O}_5$  (its dimers state is  $\text{P}_4\text{O}_{10}$ ): The dehydrating agent fixes the water formed.
- Replacing one reactant with another: we replace ethanol with  $\text{SOCl}_2$



We carry out a reaction between ethanol chloride and ethanol.

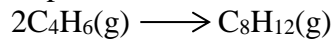




## II- Reaction of dimerization of but-1,3-diene:

1) Study of the reactional mixture.

a- Explain the decrease of the total pressure  $P$ .



To one mole of  $C_8H_{12}$  which appears correspond 2 moles of  $C_4H_6$  that disappear. The number of moles of  $C_4H_6$  decreases during dimerization.

The pressure is proportional to the number of moles: if  $n$  decreases then  $P$  decreases.

b- Relation between  $P_0$ ,  $P$  and  $x$ :

	$C_4H_6$	$C_8H_{12}$	Total
Initial state	$n_0$	0	$n_0$
Final state	$n_0 - 2n$	$n$	$n_0 - n$

According to the table, we can write:

$$P_0 V = n_0 RT \quad \text{and} \quad x V = n RT$$

$$PV = (n_0 - n) RT = n_0 RT - n RT = P_0 V - x V$$

We simplify by  $V$ , then  $P = P_0 - x$

c- Verify that if the reaction is complete at  $t = 68$  min :

According to the equation of the reaction, the pressure is:

$$\frac{P_0}{2} = \frac{632}{2} = 316 \text{ mm Hg}$$

At  $t = 68$  min, we have  $P = 474 \text{ mm Hg} > 316 \text{ mm Hg}$ , therefore the reaction is not complete.

2) a- show the relation  $[C_8H_{12}]_t = 3 \times 10^{-5} (P_0 - P) \text{ mol. L}^{-1}$

$$x V = n RT \quad \text{and} \quad n = \frac{xV}{RT}$$

$$[C_8H_{12}] = \frac{n}{V} = \frac{xV}{RVT} = \frac{x}{RT} \quad \text{or} \quad x = P_0 - P \quad \text{question (1-b)}$$

$$[C_8H_{12}] = \frac{P_0 - P}{RT} = \frac{P_0 - P}{(0,08 \times 760) \times 550} = 3 \times 10^{-5} (P_0 - P)$$

$$b-[C_8H_{12}] = 3 \times 10^{-5} (P_0 - P)$$

$$\text{At } t = 0 \text{ min : } [C_8H_{12}] = 0$$

$$\text{At } t = 3 \text{ min : } [C_8H_{12}] = 3 \times 10^{-5} (632 - 618) = 42 \cdot 10^{-5} \text{ mol.L}^{-1}$$

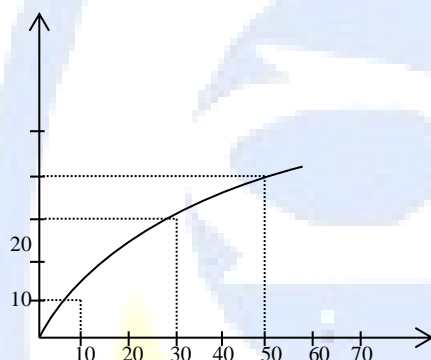


Similarly, we continue calculating  $[C_8H_{12}]$  at the instants 12 min, 24 min, 42 min and 68 min.

The values thus calculated are shown in the following table:

$t$ (min)	0	3	12	24	42	68
$P$ (mm) Hg	632	618	584	546	509	474
$[C_8H_{12}](mol.L^{-1})10^{-5}$	0	42	144	258	369	474

c- The graph demanded is represented below:



d- Determine the half-life time of the reaction :

When the reaction is complete, the number of moles will be divided by 2 and the total pressure will be  $x = \frac{P_0}{2}$

$$[C_8H_{12}] = 3 \times 10^{-5} (P_0 - P)$$

$$[C_8H_{12}] = 3 \times 10^{-5} \left( 632 - \frac{632}{2} \right) = 948.10^{-5} mol.L^{-1}$$

At the half-reaction we should have half this number:

$[C_8H_{12}] = 474.10^{-5} mol.L^{-1}$  This corresponds, according to the preceding table to instant  $t = 68$  min (see the preceding table)